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### NOTICE OF ALLOWANCE AND FEE(S) DUE

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02/04/2011

IP GROUP OF DLA PIPER LLP (US) ONE LIBERTY PLACE 1650 MARKET ST, SUITE 4900 PHILADELPHIA, PA 19103

EXAMINER				
DYE, ROBERT C				
ART UNIT	PAPER NUMBER			
1747				

DATE MAILED: 02/04/2011

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/589.589	08/16/2006	Toshihide Sekido	HIP-06-1238	2699

TITLE OF INVENTION: RTM MOLDING METHOD AND DEVICE

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	05/04/2011

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

#### HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

### PART B - FEE(S) TRANSMITTAL

### Complete and send this form, together with applicable fee(s), to: Mail Mail Stop ISSUE FEE

Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

or <u>Fax</u> (571)-273-2885

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appropriate. All further	correspondence including ed below or directed oth	ng the Patent, advance of	orders and notification of r	naintenance fees wi	ill be mailed to the currer	should be completed where it correspondence address as parate "FEE ADDRESS" for
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PHILADELPHI	A, PA 19105					(Depositor's name)
						(Signature)
						(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR		ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/589,589 TITLE OF INVENTION	08/16/2006 F: RTM MOLDING MET	THOD AND DEVICE	Toshihide Sekido		HIP-06-1238	2699
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nonprovisional	NO	\$1510	\$300	\$0	\$1810	05/04/2011
EXAM	IINER	ART UNIT	CLASS-SUBCLASS			
DYE, RC	DBERT C	1747	264-328800	ļ		
"Fee Address" ind PTO/SB/47; Rev 03-0 Number is required.  3. ASSIGNEE NAME A	ND RESIDENCE DATA	" Indication form ted. Use of a Customer A TO BE PRINTED ON	(1) the names of up to or agents OR, alternative (2) the name of a single registered attorney or a 2 registered patent attolisted, no name will be THE PATENT (print or type data will appear on the port a substitute for filing an	vely, e firm (having as a gent) and the name rneys or agents. If n printed.	member a 2s of up to to name is 3	document has been filed for
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interest as shown by the	d Publication Fee (if requestroords of the United Sta	uired) will not be accept ites Patent and Trademar	ed from anyone other than t k Office.	he applicant; a regis	tered attorney or agent; or	the assignee or other party in
Authorized Signature				Date		
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Alexandria, Virginia 223	113-1450.	NOI SEND FEES OK	ion is required to obtain or r 1.14. This collection is est y depending upon the indivine Chief Information Office COMPLETED FORMS TO espond to a collection of inf	Э ТПІЗ АДДКЕЗЗ.	SEND 10; Commissione	nd by the USPTO to process) ing gathering, preparing, and ime you require to complete partment of Commerce, P.O. r for Patents, P.O. Box 1450, ol number.



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10/589,589	08/16/2006	Toshihide Sekido	HIP-06-1238	2699
35811 75	90 02/04/2011		EXAM	INER
IP GROUP OF DLA PIPER LLP (US)			DYE, RC	BERT C
ONE LIBERTY PLACE			ART UNIT	PAPER NUMBER
1650 MARKET ST PHILADELPHIA,	*		1747 DATE MAILED: 02/04/201	1

## Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 428 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 428 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

	Application No.	Applicant(s)		
	10/589,589	SEKIDO ET AL.		
Notice of Allowability	Examiner	Art Unit		
	ROBERT DYE	1747		
The MAILING DATE of this communication appe All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED or other appropriate comi GHTS. This application is	in this application. If not included nunication will be mailed in due course		
1. This communication is responsive to <u>12/02/2010</u> .				
2. X The allowed claim(s) is/are 1, 5, 7, 10, 13-23, 50, 54, 56, 5	9 and 62-69.			
3. Acknowledgment is made of a claim for foreign priority un  a) All b) Some* c) None of the:  1. Certified copies of the priority documents have  2. Certified copies of the priority documents have  3. Copies of the certified copies of the priority documents have  International Bureau (PCT Rule 17.2(a)).  * Certified copies not received:  Applicant has THREE MONTHS FROM THE "MAILING DATE" of noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.  4. ☐ A SUBSTITUTE OATH OR DECLARATION must be submi	been received. been received in Applica cuments have been received for this communication to fent of this application.	ion No  ed in this national stage application fro  le a reply complying with the requireme	ents	
INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.  CORRECTED DRAWINGS ( as "replacement sheets") must be submitted.  (a) including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached  1) hereto or 2) to Paper No./Mail Date  (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date  Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).  DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.				
Attachment(s)  1. Notice of References Cited (PTO-892)  2. Notice of Draftperson's Patent Drawing Review (PTO-948)  3. Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date  4. Examiner's Comment Regarding Requirement for Deposit of Biological Material  /R. D./ Examiner, Art Unit 1747	6. ☐ Interview Paper No 7. ☐ Examiner 8. ☒ Examiner 9. ☐ Other /Richard Cris	Informal Patent Application Summary (PTO-413), b./Mail Date s Amendment/Comment s Statement of Reasons for Allowance spino/ atent Examiner, Art Unit 1747	,	

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### **DETAILED ACTION**

### Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 11/01/2010 has been entered.

### Allowable Subject Matter

- 2. Claims 1, 5, 7, 10, 13-23, 50, 54, 56, 59 and 62-69 are allowed.
- 3. The following is an examiner's statement of reasons for allowance:
- 4. Regarding claims 1 and 50, the prior art of record does not teach or suggest an apparatus or method for resin transfer molding comprising a molding device comprising an pair of dies and an intermediate die wherein the intermediate die comprises a groove on it's upper surface and a plurality of through holes which enable the die to inject thermosetting resin to a fiber substrate and wherein the lower die comprises a discharge groove which extends substantially over the entire circumference of the substrate and communicates with a vacuum suction discharge line which is nipped and sealed between the intermediate member and the lower die. The closest prior art of record is represented by Sekido and Advani. Sekido discloses a pair of dies along with resin injection port and vacuum application but fails to teach an intermediate member

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having grooves. Advani discloses an RTM device comprising an intermediate member having grooves for injecting resin and grooves for resin discharge. Both grooves are formed on the upper surface of the intermediate member to allow for valve control. It would not have been obvious to a person of ordinary skill in the art to modify the discharge groove to be a circumferential groove on the lower die as such would prevent valve operation intended by Advani.

- 5. Regarding claims 10 and 59, the prior art of record does not teach a RTM method/device comprising a plurality of dies and an intermediate member wherein the intermediate member has a plurality of through holes for delivering resin, a groove having depth of 3-5mmm for a resin path is formed on a die facing the intermediate member, and a gap is formed in a range of 1 to 10mm. Sekido does not disclose an intermediate member. Oki and Johnson fail to disclose a combined grooved die perforated intermediate member having the claimed arrangement, groove depth and gap spacing.
- 6. Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to ROBERT DYE whose telephone number is (571)270-

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7059. The examiner can normally be reached on Monday to Friday 9:00AM to 5:00 PM

EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Richard Crispino can be reached on (571)272-1226. The fax phone number

for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the

Patent Application Information Retrieval (PAIR) system. Status information for

published applications may be obtained from either Private PAIR or Public PAIR.

Status information for unpublished applications is available through Private PAIR only.

For more information about the PAIR system, see http://pair-direct.uspto.gov. Should

you have questions on access to the Private PAIR system, contact the Electronic

Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a

USPTO Customer Service Representative or access to the automated information

system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/RCD/

/Richard Crispino/

Supervisory Patent Examiner, Art Unit 1747